

REMOVAL CODE	ALPHANUMERIC ABBREVIATION	REMOVAL DESCRIPTION
001	BF	Bead - Any
002	BF-TI	Bead - Tie-In
003	TUPS	Bead - Turn-Up Ply Separation
004	CB	Crown Break
005	CG	Cut Growth
006	CG-TS	Cut Growth to Tread Separation
007	CG-TCO	Cut Growth to Tread Chunk Out
009	FB	Flex Break - Any
010	FB-PS	Flex Break to Ply Separation
011	FB-TUPS	Flex Break to Turn-Up Ply Separation
012	OILS	Innerliner - Open Splice
013	OIL-PS	Innerliner - Open Splice to Ply Separation
014	OIL-TS	Innerliner - Open Splice to Tread Separation
015	PS	Ply Separation - Any
016	PS-TUP	Ply Separation - Turn-Up Ply
017	TCO	Tread - Chunk Out
018	TCO-TS	Tread - Chunk Out to Tread Separation
019	OTS	Tread - Open Splice
021	TS-DS	Tread Separation Dubbed Splice
022	LT-CORD	Innerliner - Lofted Cord(s)
025	TS-UT/T	Tread Separation Undertread to Tread
026	SWFC	Sidewall Flow Cracks
027	CS	Chafer Separation
029	PS-SW	Ply Separation - Sidewall
030	RADCRK	Radial Crack (Other than Bead Area)
032	TC-TCO	Tread Crack to TCO
033	TC-TS	Tread Crack to Tread Separation
034	IL-ANY	Innerliner - Any
035	PATCH	Repair Failure - Patch
036	PLUG	Repair Failure - Plug
037	BEAD-FC	Sidewall Flow Cracks Bead Flow Crack
038	BF-RS	Bead Reinforce Separation
039	PS-TP	Ply Separation - Tread Ply
040	SW-SEP	Sidewall - Separation
041	RCNF	Remove Complete No Failure
042	TC	Tread Crack (No Chunkout)
044	TSA-B	Retread - Tread Separation at Buff
045	TLCO-R	Retread - Tread Lifting Cut Off Rib
046	S-INJ	Retread - Separation at Injury
047	TS-UC	Retread - Tread Separation - Undercure
049	SP-BRK	Stabilizer Ply Break
050	TPS-OB	Ply Separation - Tread Ply Separation Off body
052	TC-TE	Tread Crack to Tread Edge
053	TC-SJ	Tread Crack to Stock Junction
055	FB-SNS	Flex Break - Open Sidewall Splice

REMOVAL CODE	ALPHANUMERIC ABBREVIATION	REMOVAL DESCRIPTION
056	RCRA-C	Bead - Radial Cracks Reinforce Area to Cords
057	RCRA	Bead - Radial Cracks Reinforce Area
058	IAP-LOS	Internal Air Pressure Loss
059	WTSH	Tread - Wire Through the Shoulder
060	SW-REP	Repair Failure - Sidewall
061	BD-REP	Repair Failure - Bead
062	BH-REP	Repair Failure - Bead Heel
063	IL-REP	Repair Failure - Innerliner
064	ILOBO	Lofted Cord(s)
065	ILCRK	Cracking
066	PS-TD	Ply Separation - Between Body Plies (Tread)
067	CIRCCK	Circumferential Crack
068	DIACRK	Diagonal Crack
069	TS-BES	Tread Sep - Off Belt Skim
070	TS-BEC	Tread Sep - Off Belt Cords
071	TS-BOS	Tread Sep - Off Body Skim
072	TS-BOC	Tread Sep - Off Body Cords
073	PS-BEC	Belt Ply Sep Between Belts (Off Cords)
074	PS-BOS	Belt Ply Sep Off Body Skim
075	TS-BE	Sep - Tread Off Outer Belt
076	PS-BEA	Sep Between #1 and #2 Belt
077	PS-BEB	Sep Between #2 and #3 Belt
078	PS-BED	Sep Between #3 and #4 Belt
079	SEBPI	Sep - #1 Belt Off Belt Ply Insert
080	BPI-OB0	Sep - Belt Ply Insert Off Body
081	TS-BS	Sep - Tread Off Burlington Strip
082	SEBS	Sep - Burlington Strip Off Belts
083	SEBPT	Sep - Off Belt Ply Filler (Truck Radial)
084	SEP-VEN	Veneer Sep - Off WSW
085	BCHAF	Bead Chafe
089	FAILED	Failed DOT Dimensional Checks (Passenger Only)
090	PASSED	Passed (Truck Plunger & SLR Only)
091	FAILED	Failed (Truck Plunger & SLR Only)
092	CB/TS-BEC	Crown Break: Tread Sep - Off Belt Cords
093	CB/TS-BES	Crown Break: Tread Sep - Off Belt Skim
094	CB/TS-BOC	Crown Break: Tread Sep - Off Body Cords
095	CB/TS-BOS	Crown Break: Tread Sep - Off Body Skim
096	CB/PS-TD	Crown Break: Ply Sep - Between Body Plies
097	CB/PS-BEC	Crown Break: Ply Sep - Between Belts
098	CB/PS-BES	Crown Break: Ply Sep - Off Belt Skim
900	RIM-F	Rim Failure
901	VOIDED	Voided Test - Machine Failure
902	VOIDED	Voided Test - Temperature O.O.T.
903	VOIDED	Voided Test - Incorrect Load
904	VOIDED	Voided Test - Incorrect Speed
905	VOIDED	Voided Test - Incorrect Inflation
906	VOIDED	Voided Test - Factory Defect
907	VOIDED	Voided Test - Other
908	VOIDED	Voided Test - Tube Failure